

Quick Start Guide

快速启动指南

中文P10

⚠ WARNING

1. Hot! Avoid touching the heating nozzle and heating build plate in operation.
2. Moving parts in printer may cause injury. Do not wear gloves or other sources of entanglement in operation.

Download

Please refer to FlashForge official website www.flashforge.com to download the newest User's Guide, Software and Instruction Videos.
(Support-Support Center-Select a Product)

⚠ 注意事项

1. 高温危险！打印机喷嘴和打印平台在工作时会被加热，请避免接触！
2. 可动部件可能造成卷入挤压和切割伤害。操作机器时请不要佩戴手套或缠绕物。

资料下载

前往闪铸科技官方网站 www.sz3dp.com，可以在[技术支持]页面下载用户使用手册、切片软件等资料，或查看相关操作视频。

Kit Contents



3D Printer



Filament



Power Cable



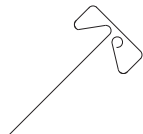
After-sales service card



Quick Start Guide



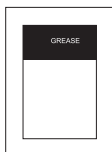
Screwdriver



Unclogging Pin Tool

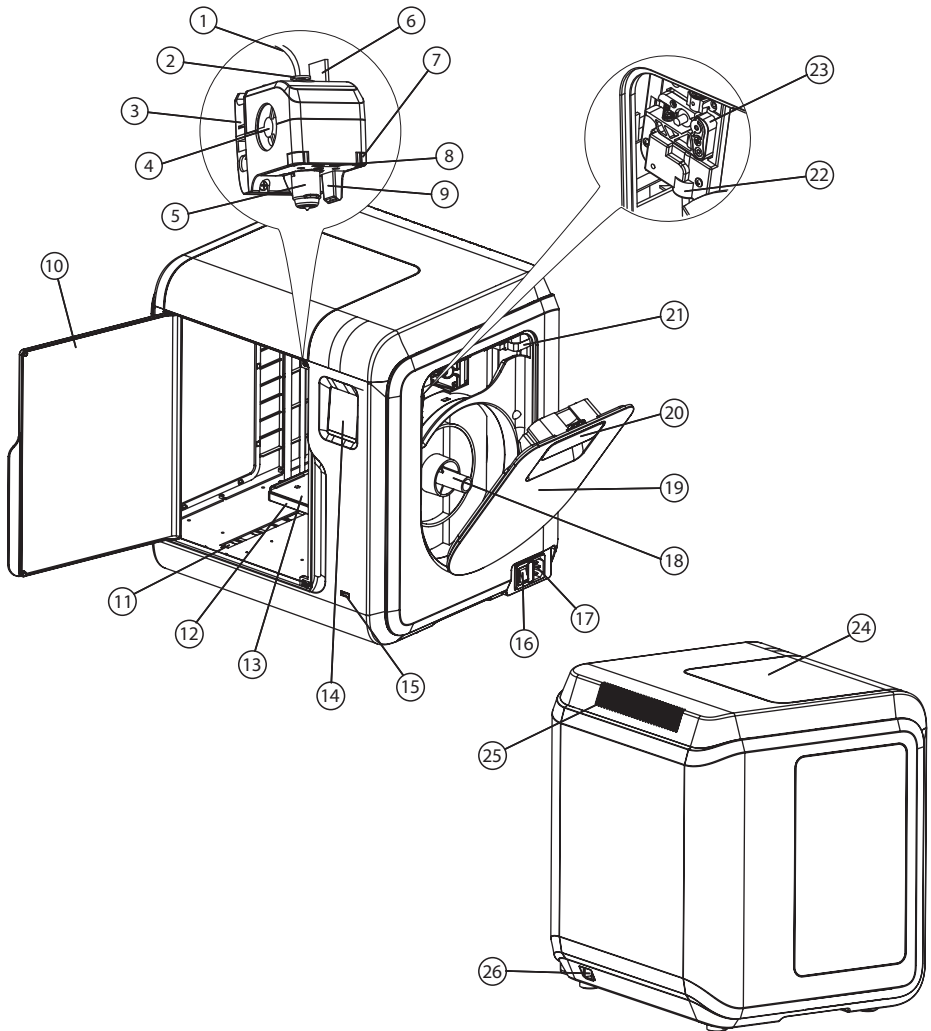


Allen Wrench



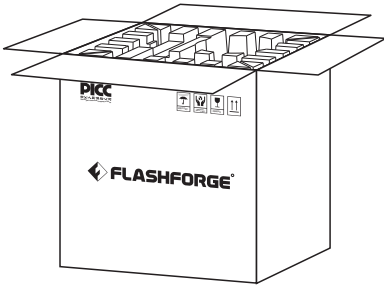
Grease

Getting to know your Adventurer 3

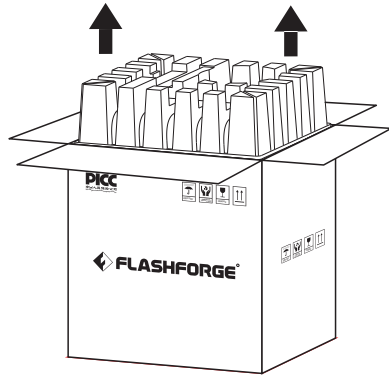


1. Filament guide tube 2. Filament guide tube joint 3. Extruder base 4. Cooling Fan
 5. Removable nozzle 6. Extruder cables 7. Clip 8. Led light
 9. Turbo Fan Baffle 10. Front door 11. Y-Axis sliding slot 12. Platform base
 13. Removable build plate 14. Touch-screen 15. USB stick input 16. Power switch
 17. Power input 18. Spool holder 19. Filament cover 20. Filament cover handle
 21. Moto 22. Filament intake 23. Filament feeding wheel 24. Top cover
 25. Air outlet 26. Ethernet input

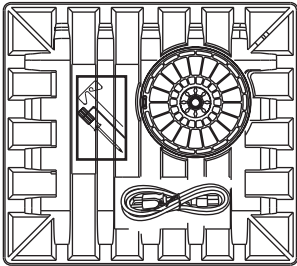
Unpacking



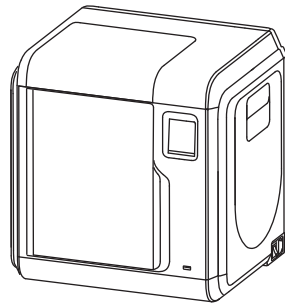
1. Open the box.



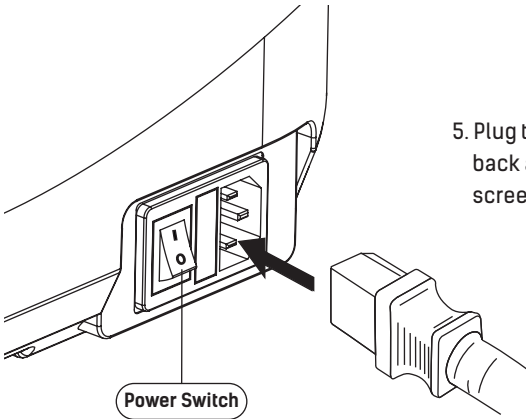
2. Take out the wrapping paper box on the top.



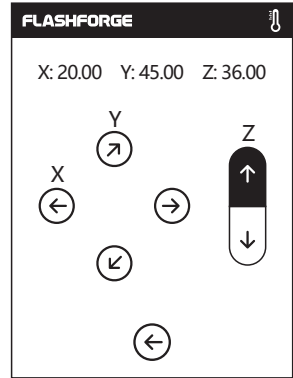
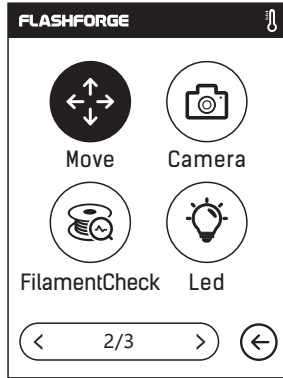
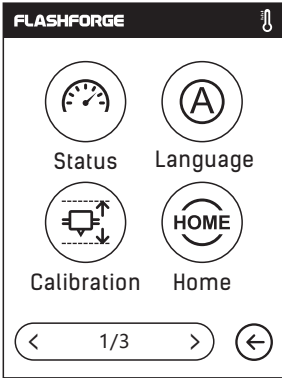
3. Be careful! Filament, tools kit and power cable are all placed inside the wrapping paper box.



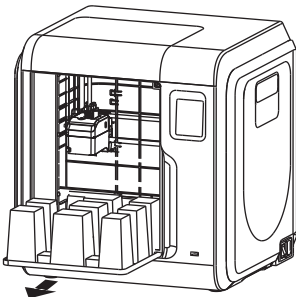
4. Take out the printer from the box.



5. Plug the power cable into the input on the back and turn on the power switch, the touch screen is turned on.

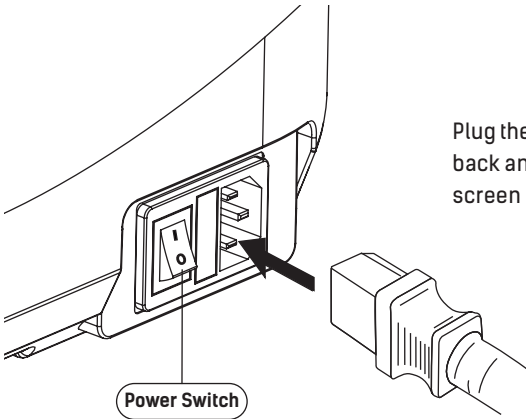


6. Click [tools]-[setting] on the touch screen as the picture showed above, Click[move]. Click the upper arrow in the moving page to make the extruder raises for removing the paper box on the bottom easier.



7. Open the front door, take out the paper box inside the printer, printer unpacking completed.

First Print

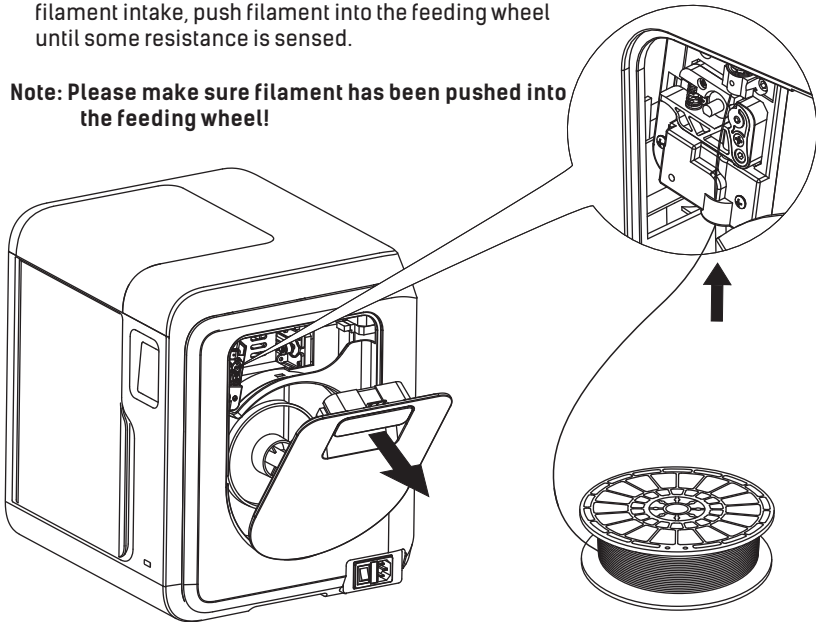


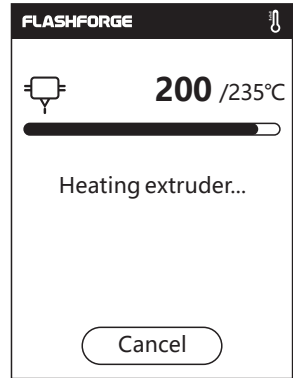
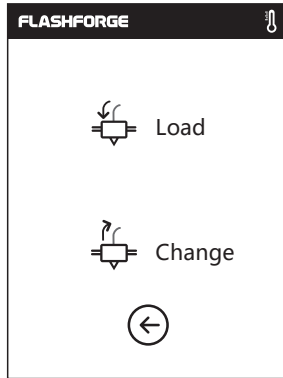
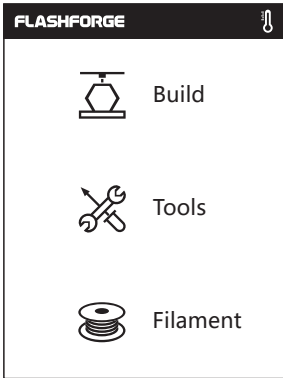
Plug the power cable into the input on the back and turn on the power switch, the touch screen is turned on.

Load Filament

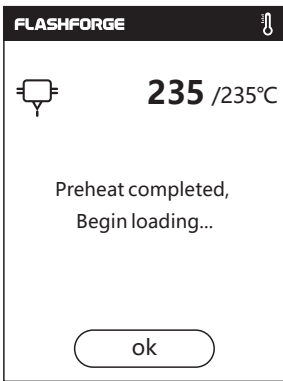
1. Open the filament cover, insert the filament into the filament intake, push filament into the feeding wheel until some resistance is sensed.

Note: Please make sure filament has been pushed into the feeding wheel!

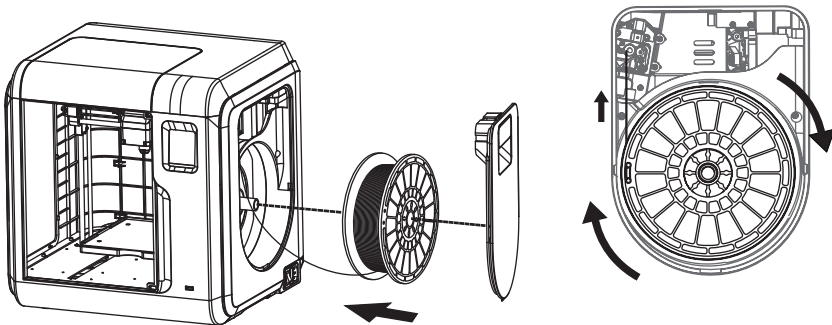




2. Tap [Filament]--Tap [Load]--After Load completed--Tap [OK]

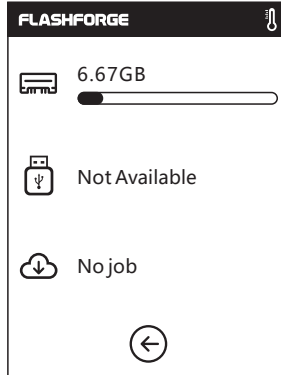
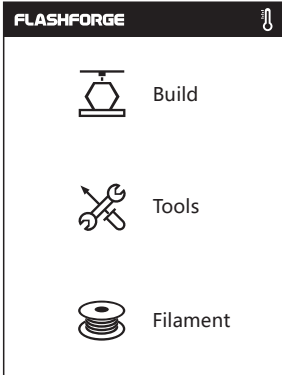


3. Load completed when you see filament come out of extruder, Tap [OK].
Put the spool of filament on the spool holder, close the filament cover.






Mind the loading direction of filament, make sure to be clockwise as the picture showed.

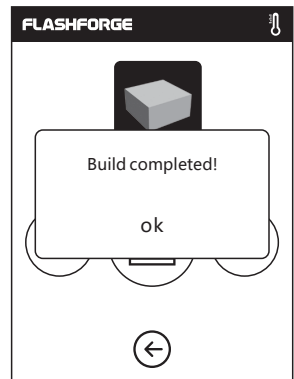
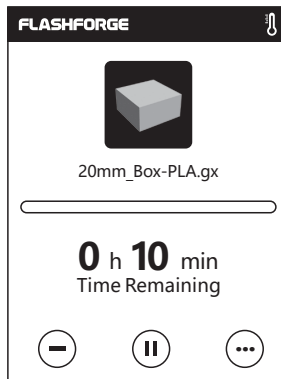
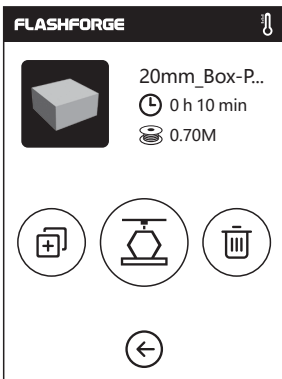
Model Print



1. Tap [Build], choose the file path: Print from local memory card. 

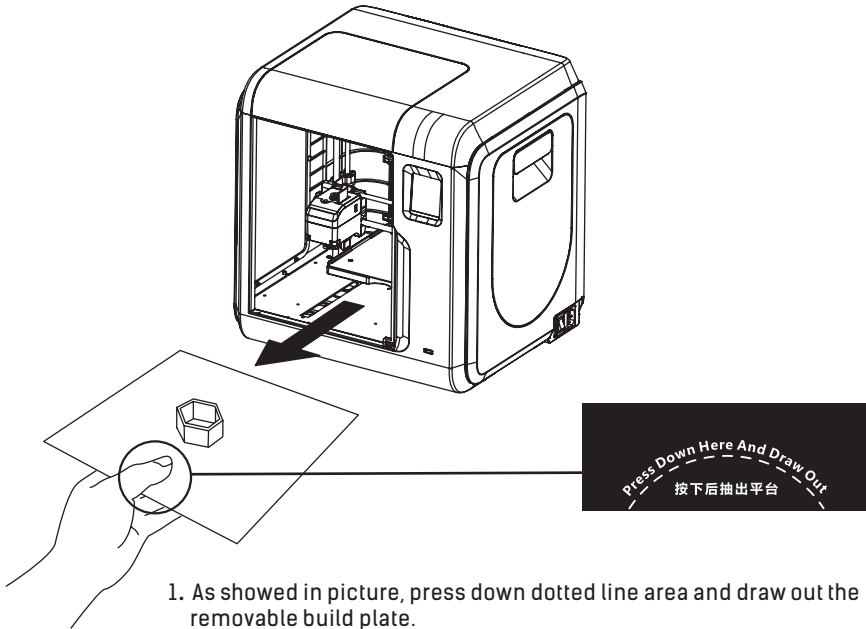


2. Locate the model file  in the model list, Tap  on its right to start printing; or tap model file picture or file name to enter model details page, tap  to start printing.



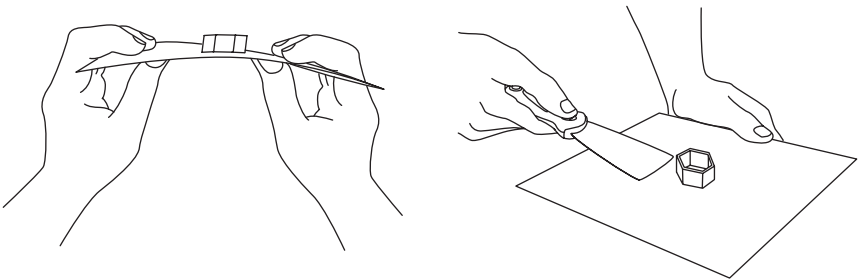
3. Extruder will heat up and printer will start printing after heating completed. After model printing finished, printer will sound a beep and pop out notice on touch screen.

Model Remove

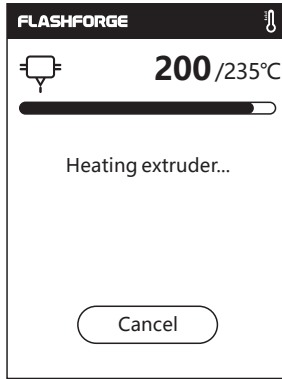
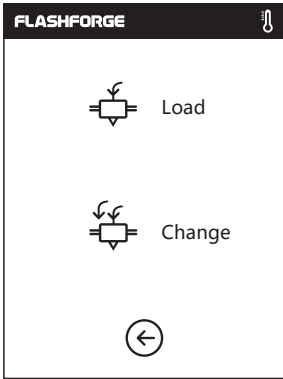


⚠ Notices

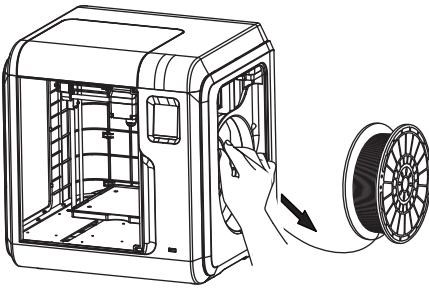
When printing completed, extruder and build plate may still hot, please start operating after cooling down!



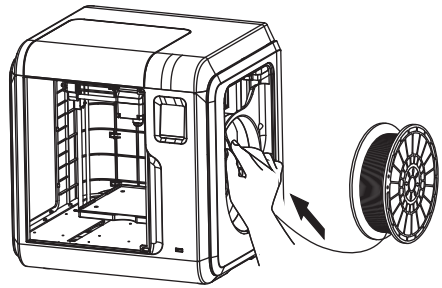
Change Filament



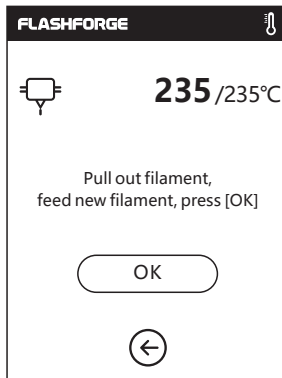
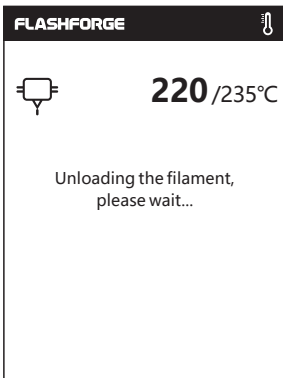
1. Tap [Filament]--Tap [Change], extruder will start preheating.



2. Pull out the filament as the picture showed above.

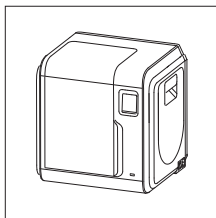


3. Insert new filament into the filament intake and push the filament into the feeding wheel until resistance is sensed.

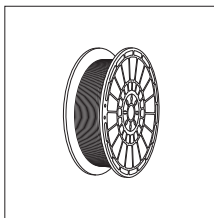


4. When new filament come out of extruder steadily, replace is completed, Tap [OK].

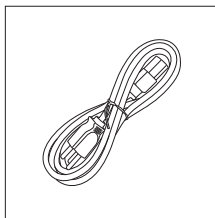
装箱物品



3D打印机



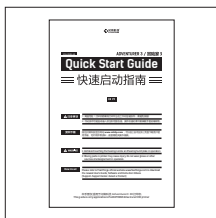
3D打印耗材



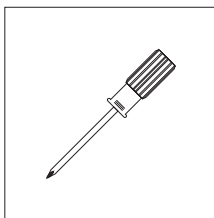
电源线



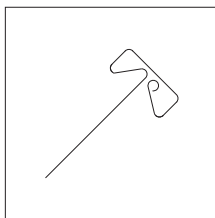
售后服务卡



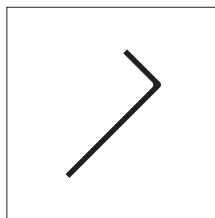
快速启动指南



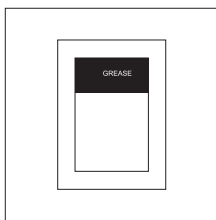
十字螺丝刀



通针

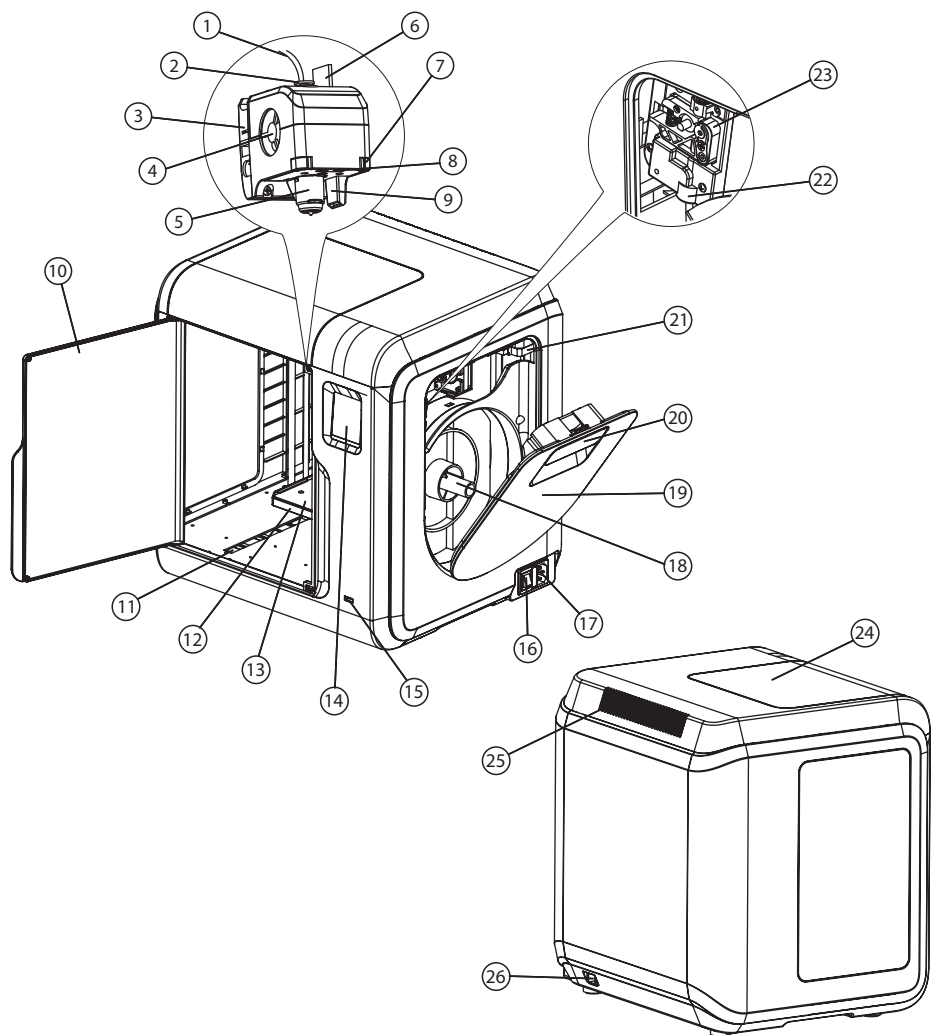


内六角扳手



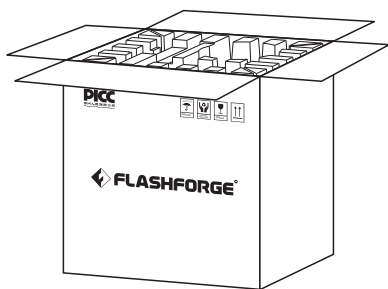
润滑脂

部件介绍

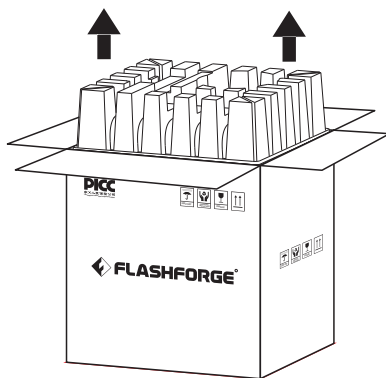


- | | | | | |
|----------|-----------|------------|-----------|-----------|
| 1. 导丝管 | 2. 导丝管接头 | 3. 喷头座 | 4. 风扇 | 5. 可拆卸喷嘴 |
| 6. 喷头排线 | 7. 夹扣 | 8. Led灯 | 9. 导风嘴 | 10. 前门 |
| 11. Y轴滑槽 | 12. 平台座 | 13. 可移除平台板 | 14. 触摸屏 | 15. U盘接口 |
| 16. 电源开关 | 17. 电源线接口 | 18. 料盘架 | 19. 丝盘盖 | 20. 丝盘盖把手 |
| 21. 电机 | 22. 进丝口 | 23. 送丝轮 | 24. 上盖透明板 | 25. 出风口 |
| 26. 网线接口 | | | | |

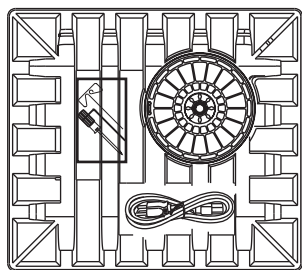
开箱



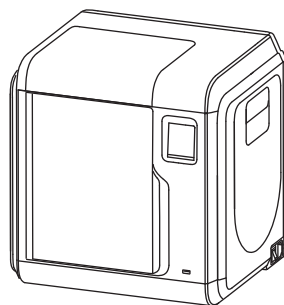
1. 打开牛皮纸箱。



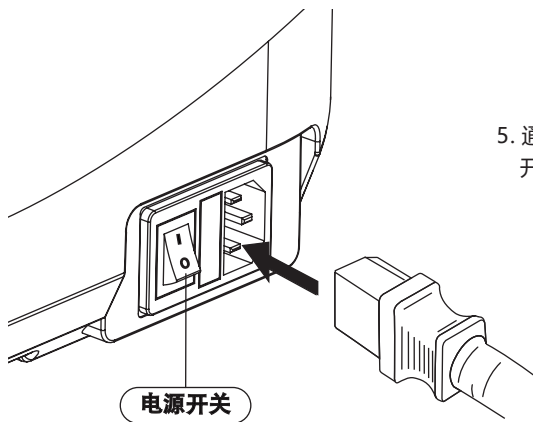
2. 取出顶部的纸塑盒。



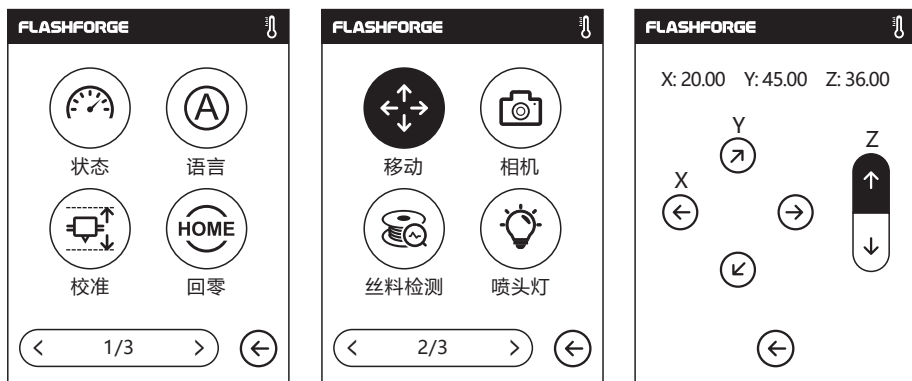
3. 请注意，在纸塑盒上附带有3D打印耗材工具包和电源线。



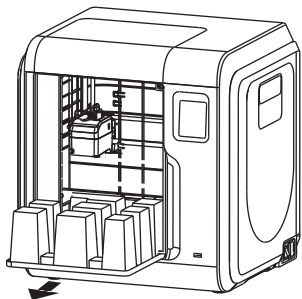
4. 从纸箱中取出打印机。



5. 通过电源线连接电源与打印机；
开启开关，屏幕点亮。

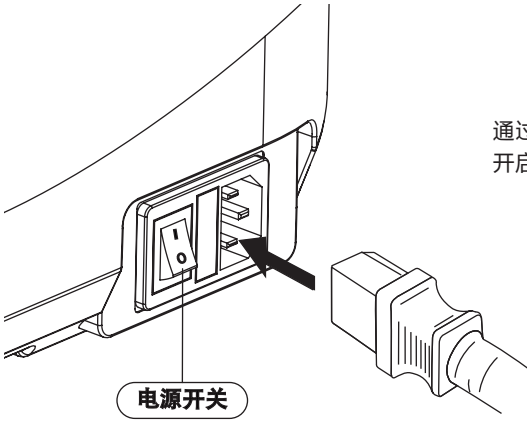


6. 在屏幕上依次点击[工具] - [设置]进入如上页面，翻至第二页，点击[移动]。在移动界面点击向上的箭头，将喷头升起，方便取下下方的纸塑盒。



7. 喷头升起后，打开前门取出内部的纸塑盒，
开箱完成。

初次打印

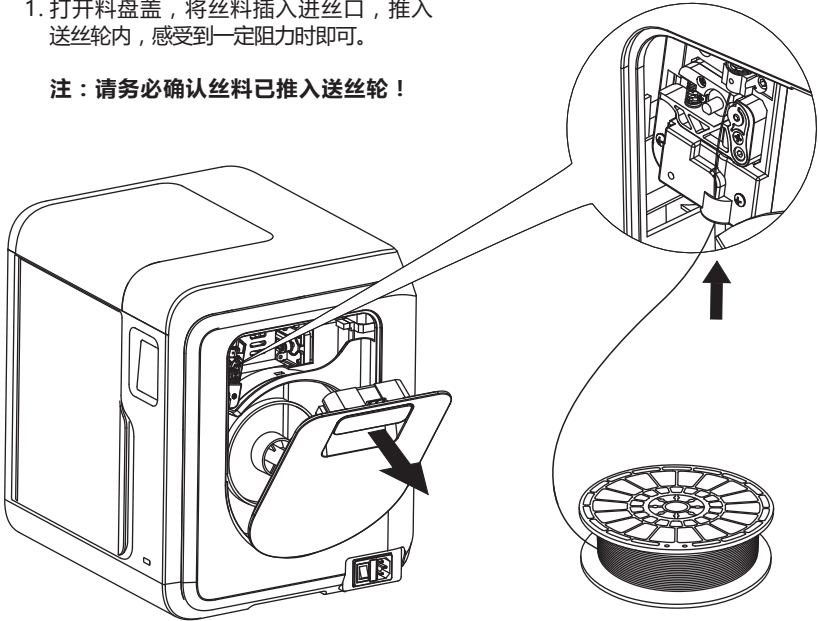


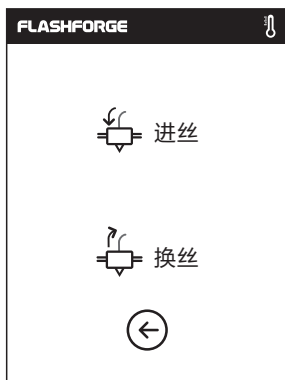
通过电源线连接电源与打印机；
开启开关，屏幕点亮。

安装丝料

1. 打开料盘盖，将丝料插入进丝口，推入送丝轮内，感受到一定阻力时即可。

注：请务必确认丝料已推入送丝轮！

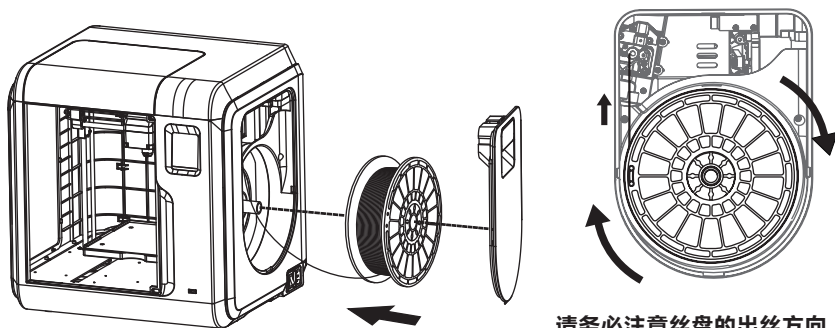




2. 点击屏幕中的换丝按钮-选择进丝-进丝完成后-点击确定。

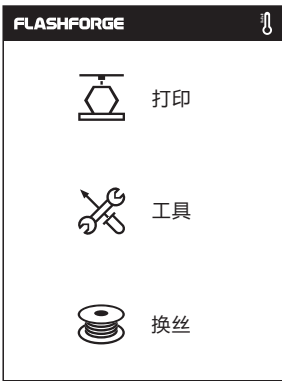


3. 喷嘴出丝, 确认进丝完成, 将料盘置于料盘架上, 封闭料盘盖。

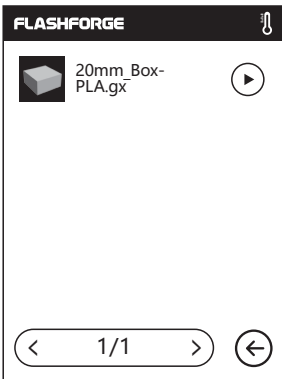


请务必注意丝盘的出丝方向, 确保按图中所示方向(顺时针)出丝。

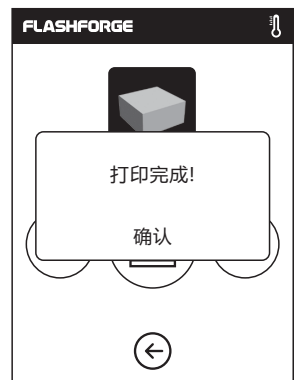
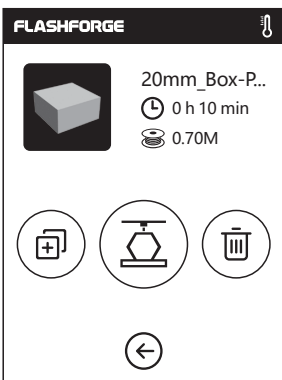
模型打印



1. 选择打印 - 内存打印；

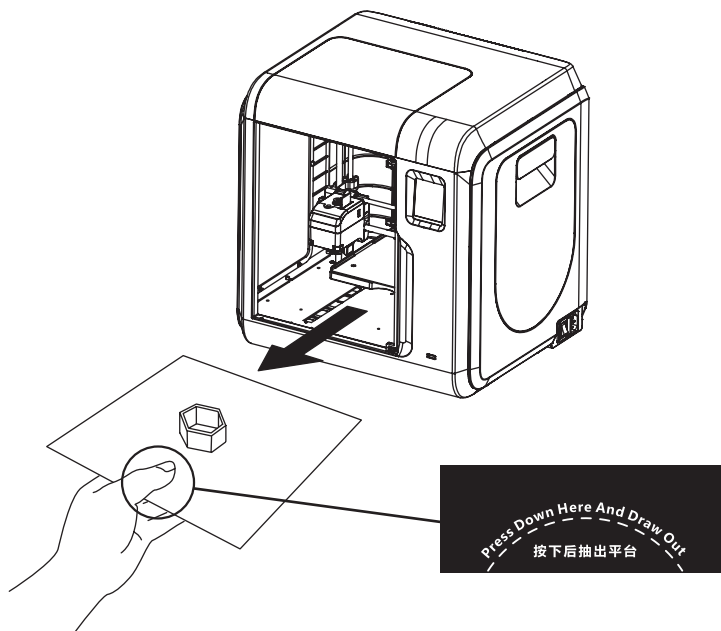


2. 在模型列表中选择  模型，点击  开始打印；或点击模型图片或文件名进入模型详情页，然后点击  开始打印。



3. 打印时喷头将会升温，当温度达到目标值时开始打印。模型打印完成后，打印机将会发出提示声，同时屏幕弹出完成提示。

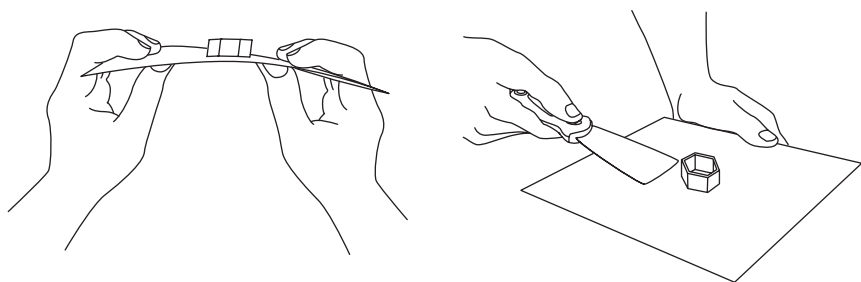
模型移除



1. 如上图所示，在虚线区域向下按压，同时向外抽出打印平台。

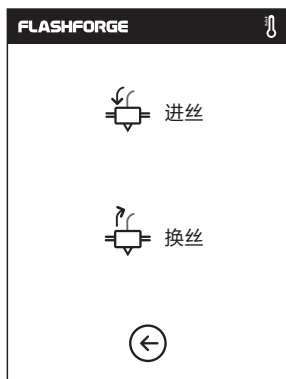
⚠ 注意事项

打印完成时，喷嘴和打印平台可能仍处于高温状态，建议冷却后再进行操作！

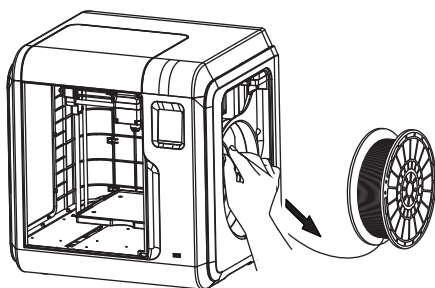


2. 弯折平台板，平台板会有一定形变与模型底部脱离（模型较小或较大时建议使用铲刀辅助）。

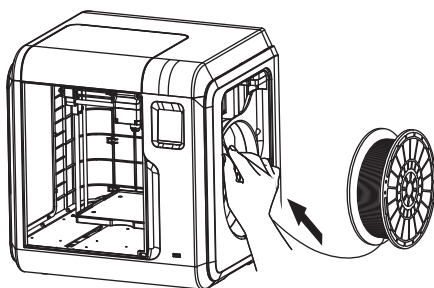
更换丝料



1. 点击丝料-换丝，喷头将启动加温。



2. 根据屏幕提示拔出丝料。



3. 将新丝料插入进丝口，推入送丝轮内，感受到一定阻力时即可。



4. 新丝料从喷头出丝后，说明换丝完成，点击确认。



优酷自频道



YouTube

扫描二维码获得更多售后支持
Scan QR to Get More
After-Sales Support



售后专线 : support@flashforge.com After-Sales Service: support@flashforge.com

电话 : 400 6991063 官方网站 : www.sz3dp.com 地址 : 浙江省金华市仙源路518号
Tel: +86 579 82273989 Web: www.flashforge.com Add: 2/F, No.518, Xianyuan Road, Jinhua, Zhejiang, China